Using the GMP 4 Bolt Spring Lock Pocketbook Grips for Sagging OPGW

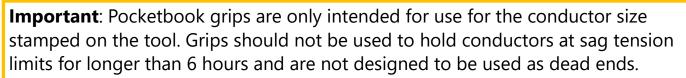
## **4 BOLT SPRING LOCK GRIP SPECIFICATIONS:**

**Weight**: 7.5 lbs (3.4kg)

Dim: L: 20 in. W: 3.5 in. H: 5 in.

**Max tension limit:** 5,000 lbs or 50% of rated strength of conductor, whichever is smaller.

Sizes: .380-.859 inch dia. Bolt size: 1/2 inch steel Bale: 3/8 inch steel Final Torque: 40 ft-lb Body: Extruded aluminum



**Maximum tension limit:** 50% of the rated strength of the conductor or 5,000 pounds, whichever value is smaller.

## First Use of a New Grip:

- 1. **Loosen Bolts**: Loosen the bolts enough to open the grip wide enough to accommodate the conductor.
- 2. **Positioning**: Place the grip at least 10 feet away from the dead end or joint being installed. This minimizes the risk of bird-caging the conductor during compression.
- 3. **Insert Conductor**: Open the 2 halves, insert the conductor into the channel, then carefully close the grip, and hand-tighten the bolts.
- 4. **Torque Adjustment**: Use a torque wrench to tighten the bolts.
  - On the first pass, tighten the bolts to 32 ft-lb (80% of the target torque).
  - Tighten the bolts sequentially, starting from the bail end and moving to the nose end of the grip (refer to the diagram).
  - Perform at least six passes, gradually increasing the torque on each pass until reaching the target torque of 40 ft-lb for ½" bolts.

## **Using Previously Used Grips:**

- 1. **Inspection**: Thoroughly clean and inspect the clamps before each job. Check for issues such as cracked bodies, rough or nicked conductor channels, bent eye bolts, or damaged bails. Dispose of any damaged clamps.
- 2. Follow Standard Procedure: After inspection, follow steps 1 to 4 outlined above for proper use.

For more information or assistance, contact:

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Tighten bolts in this direction

	Conductor		Conductor
<b>Part Number</b>	Diameter	Part Number	Diameter
	Range		Range
76000-380389	.380389	76000-620629	.620629
76000-390399	.390399	76000-630639	.630639
76000-400409	.400409	76000-640649	.640649
76000-410419	.410419	76000-650659	.650659
76000-420429	.420429	76000-660669	.660669
76000-430439	.430439	76000-670679	.670679
76000-440449	.440449	76000-680689	.680689
76000-450459	.450459	76000-690699	.690699
76000-460469	.460469	76000-700709	.700709
76000-470479	.470479	76000-710719	.710719
76000-480489	.480489	76000-720729	.720729
76000-490499	.490499	76000-730739	.730739
76000-500509	.500509	76000-740749	.740749
76000-510519	.510519	76000-750759	.750759
76000-520529	.520529	76000-760769	.760769
76000-530539	.530539	76000-770779	.770779
76000-540549	.540549	76000-780789	.780789
76000-550559	.550559	76000-790799	.790799
76000-560569	.560569	76000-800809	.800809
76000-570579	.570579	76000-810819	.810819
76000-580589	.580589	76000-820829	.820829
76000-590599	.590599	76000-830839	.830839
76000-600609	.600609	76000-840849	.840849
76000-610619	.610619	76000-850859	.850859